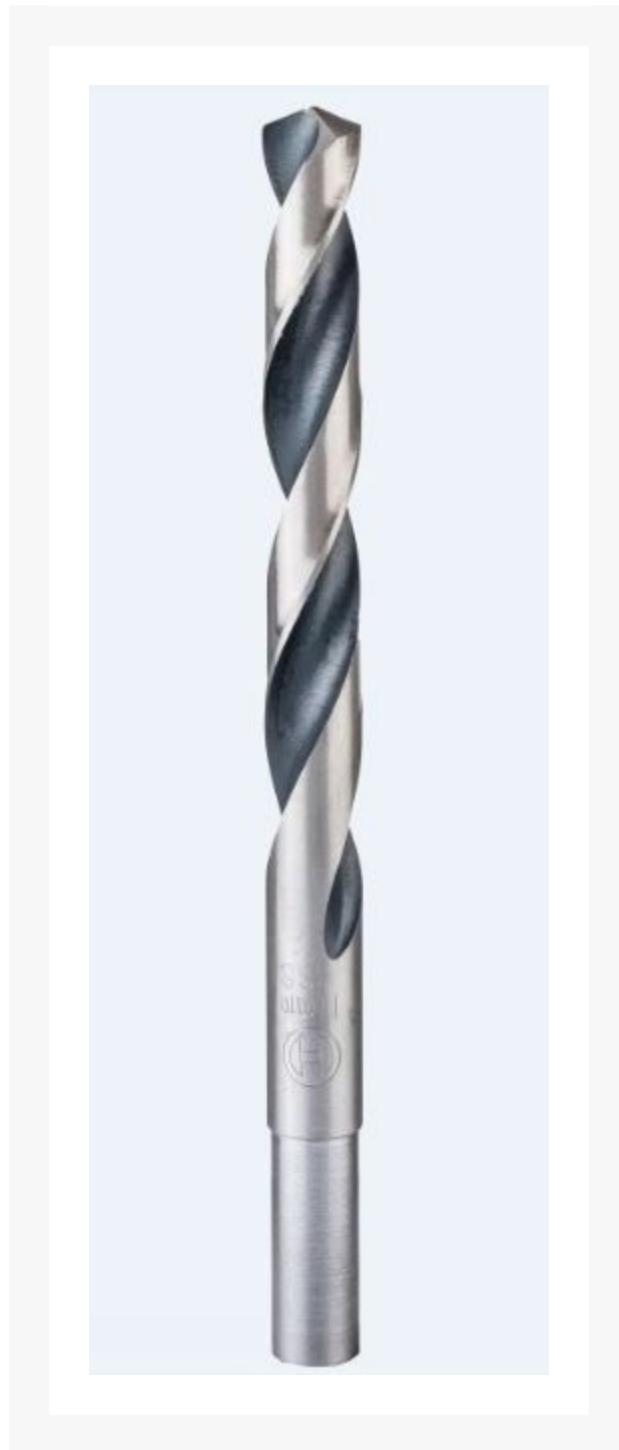


Reduced Shank HSS Drill Bits

Product Images





Short Description

Reduced shank drill bits available in 13mm to 25mm. Choose the required diameter drill from the dropdown menu below.

Description

Specifications

- Titanium Nitride coating reduces heat and increases lubricity for extended life
- 118° split point - Better for drilling into Pilot Holes
- 3 Flats on Shank - Prevents slippage in chuck
- Black/Bright finish aids chip flow & heat dissipation
- Full length ground from a single piece of HSS - eliminates breakage
- Available in 13mm to 25mm

What is a Reduced Shank Drill?

A reduced shank is a large drill bit with a straight shank that is narrower than the drilling diameter. The rationality behind the narrow shank is to allow the chuck to accept a drilling diameter wider than the chuck size itself.

What does HSS stand for?

HSS or **High Speed Steel** is a form of steel used in for tools. HSS drill bits are hard and offer a greater resistant to heat than high carbon steel.

How to make drill bits last

One of the main factors in a reduce drill bit life is destruction by heat. Here are some tips to increasing drill bit life:

- Reduce the drill speed
- Use a coolant/lubricant to prevent friction
- Choose the drill to do the cutting, not pressure
- Store your drill bits in a dry conditions

Additional Information

CODE	40-RSD-WP
U.O.M	Each

Product Options

Diameter:	13 mm
	14 mm
	17 mm
	15 mm
	16 mm
	18 mm
	19 mm
	20 mm
	21 mm
	22 mm
	23 mm
	24 mm
	25 mm

